

PUBLISHED: 18-NOV-2019
2020.0 DEFENDER (LE), 501-02

FRONT END BODY PANELS

FRONT RIGHT FENDER (G2424830)

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REMOVAL

 CAUTION:

Care must be taken to avoid damaging the surrounding paintwork.

 NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

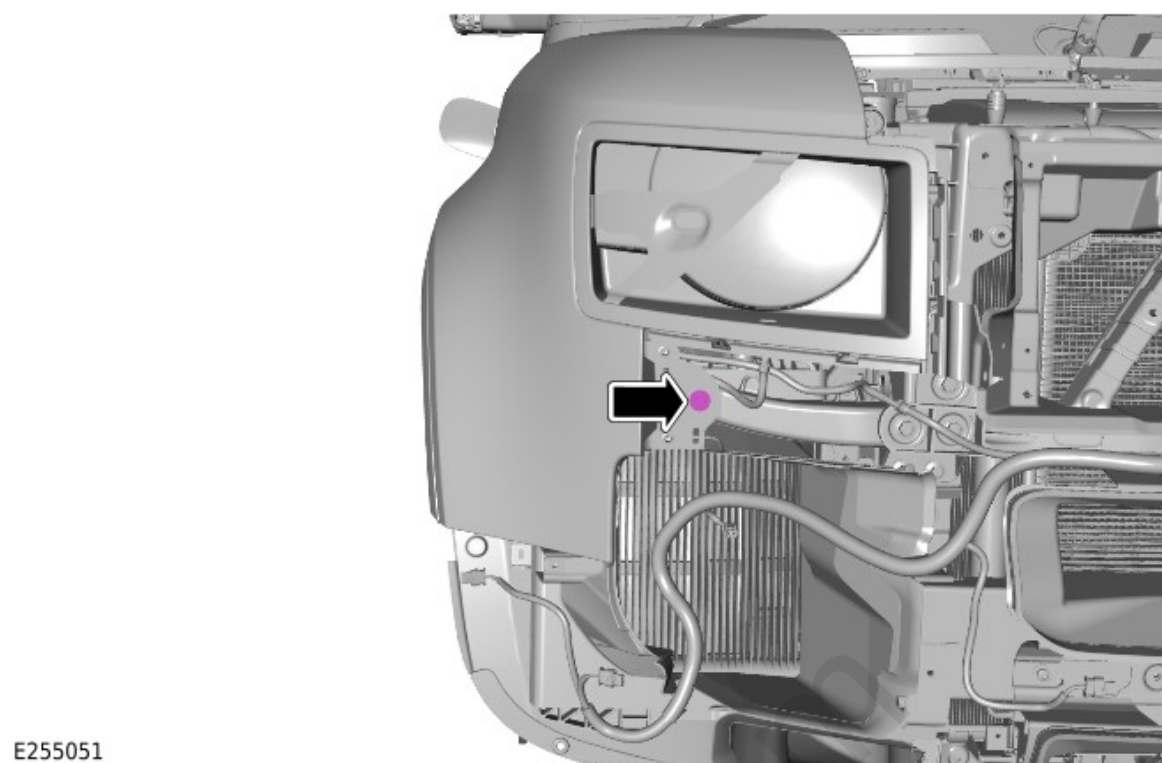
1. Raise and support the vehicle on a suitable 2 post lift.
Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).

2. Remove the windshield washer reservoir.
Refer to: [Windshield Washer Reservoir](#) (501-16 Wipers and Washers, Removal and Installation).

3. Remove the secondary bulkhead right panel.
Refer to: [Secondary Bulkhead Right Panel](#) (501-02 Front End Body Panels, Removal and Installation).

4. Remove the front bumper.
Refer to: [Front Bumper](#) (501-19 Bumpers, Removal and Installation).

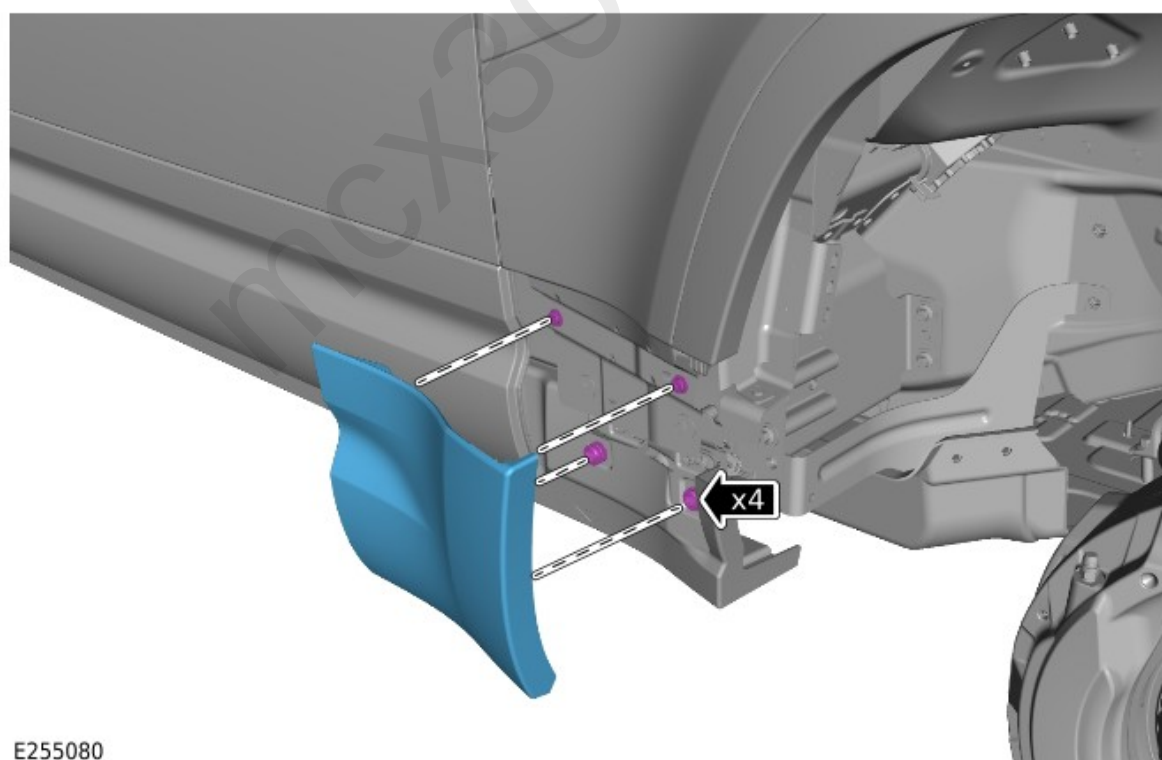
5.



E255051

Remove the bolt.

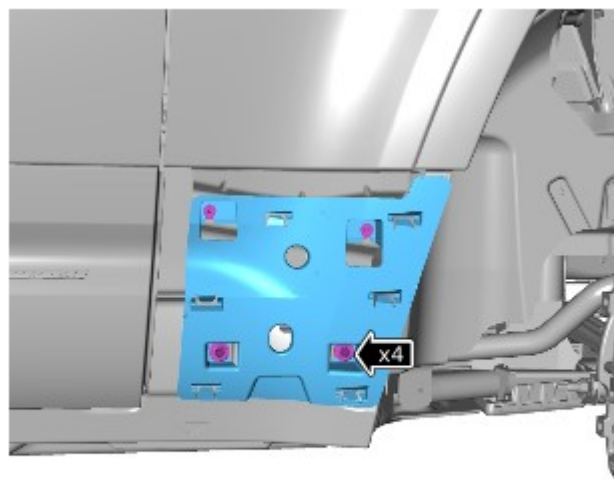
6.



E255080

- Release the 6 clips.
- Remove the front fender moulding.

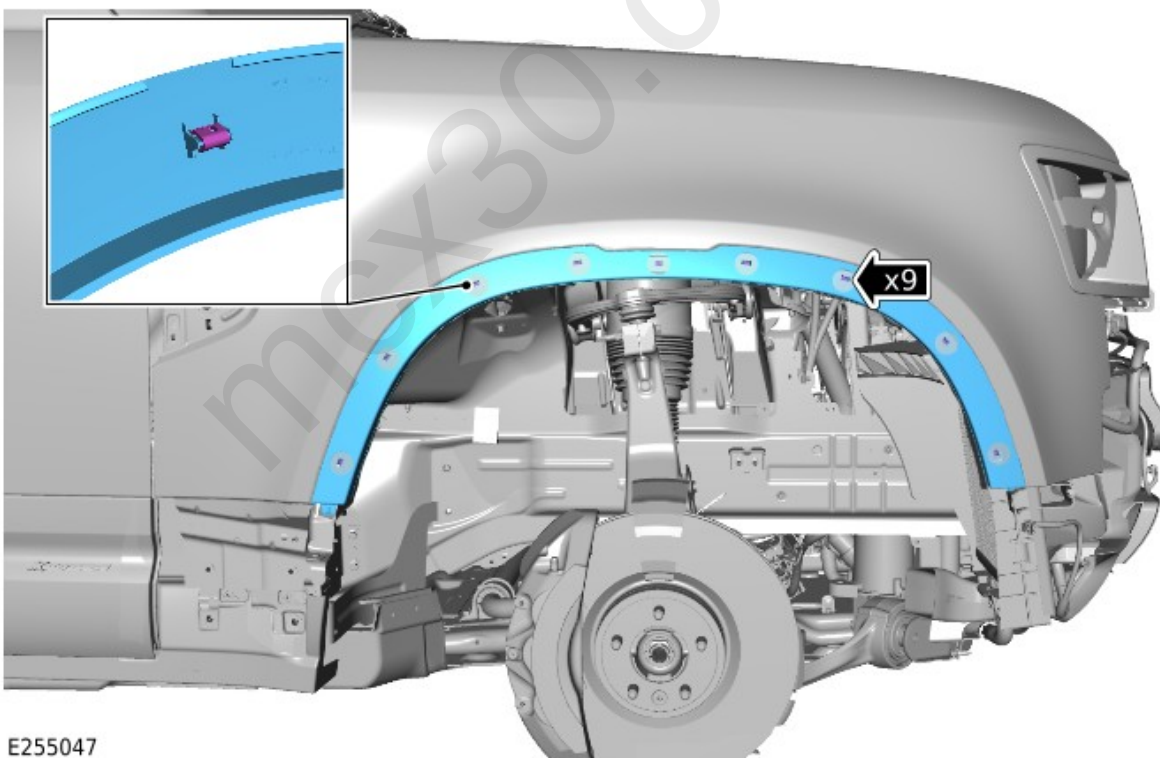
7.



E255050

- Release the 4 clips.
- Remove the bracket.

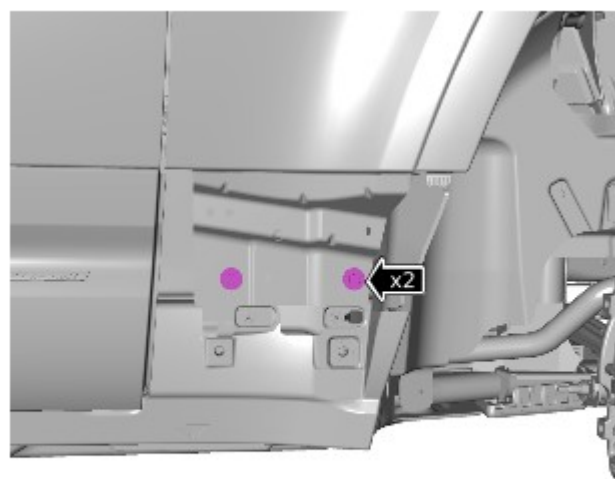
8.



E255047

- Release the 9 clips.
- Remove the front trim panel.

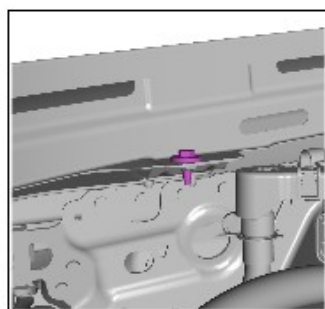
9.



E255045

Remove the 2 bolts.

10.



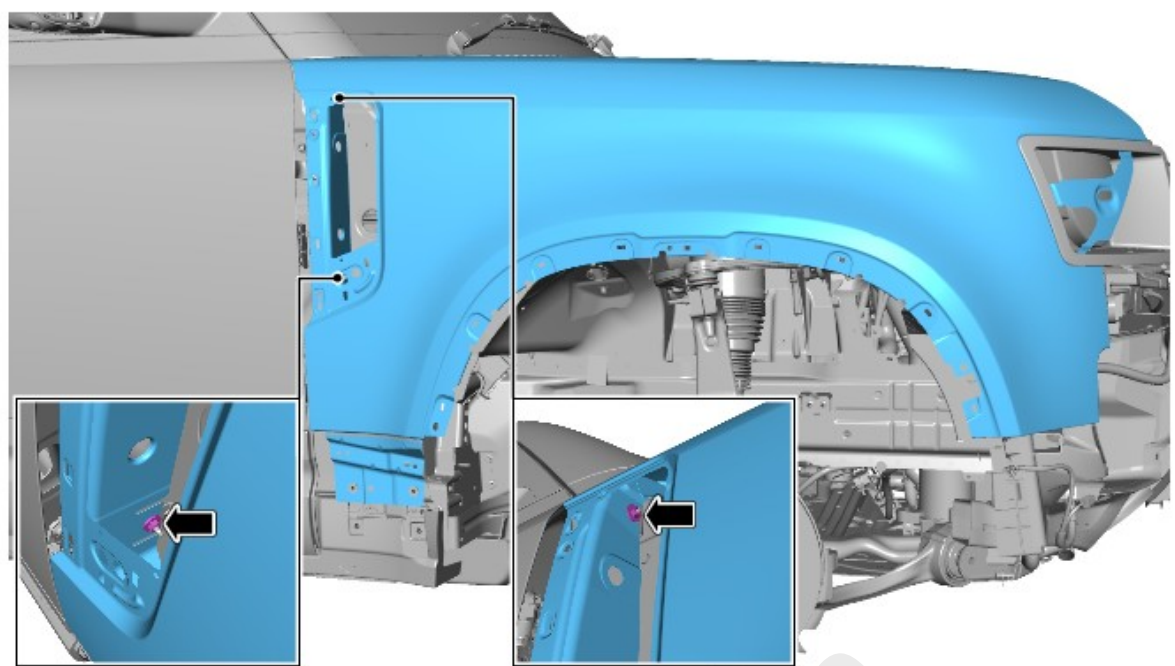
E255049

Remove the 3 bolts.

11.

Remove the front fender trim panel.

Refer to: [Front Fender Trim Panel](#) (501-08 Exterior Trim and Ornamentation, Removal and Installation).



E255046

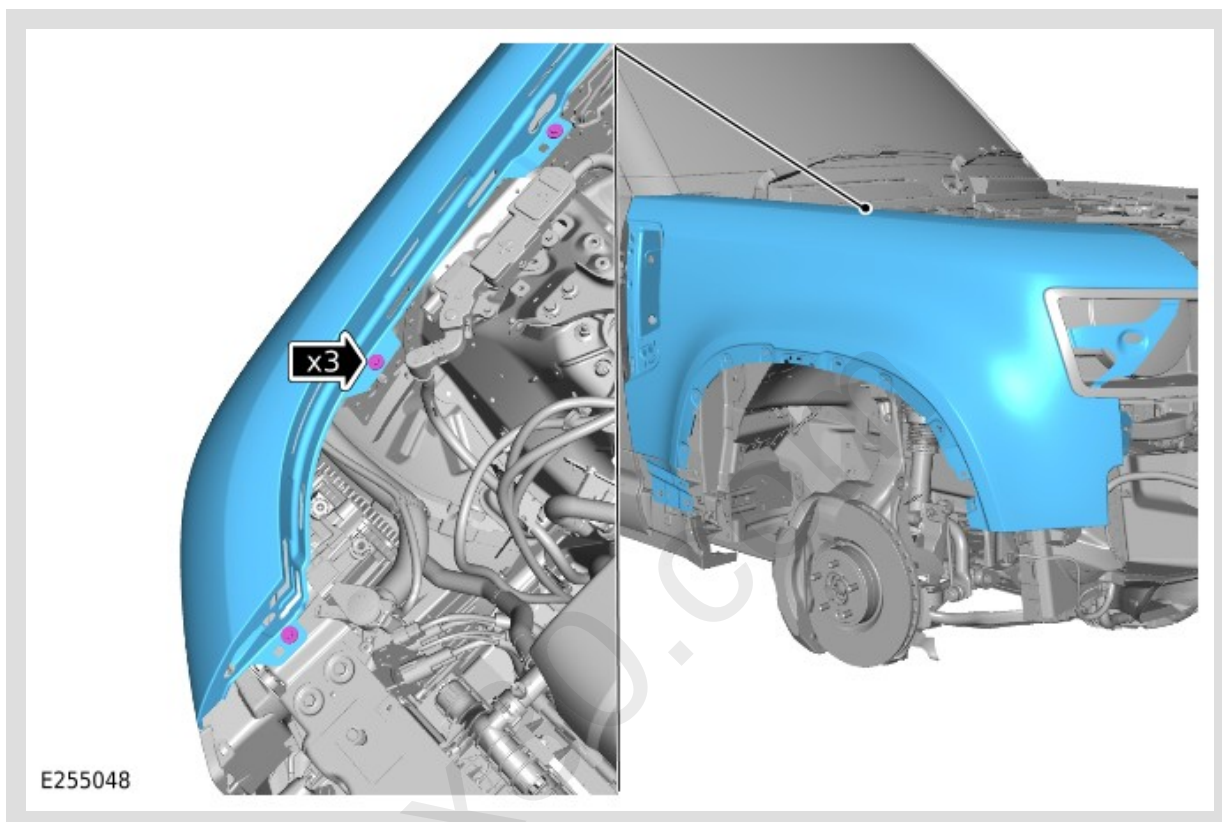
- Remove the 2 nuts.
- Remove the front right fender.

INSTALLATION

1.

NOTE:

Only tighten the bolts finger tight at this stage.

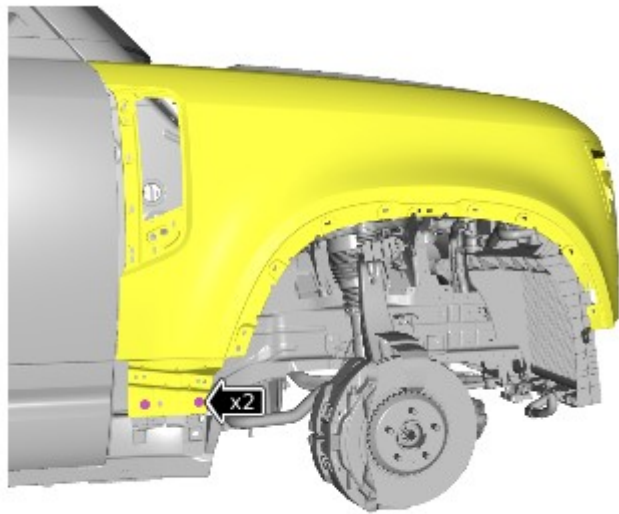


- Install the front fender.
- Install the 3 bolts.

2.

 NOTE:

Only tighten the nuts finger tight at this stage.



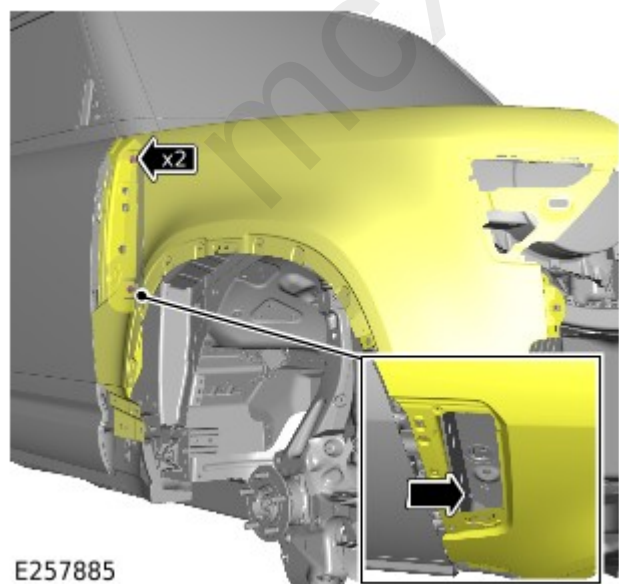
E257884

Install the 2 bolts.

3.

 NOTE:

Only tighten the nuts finger tight at this stage.



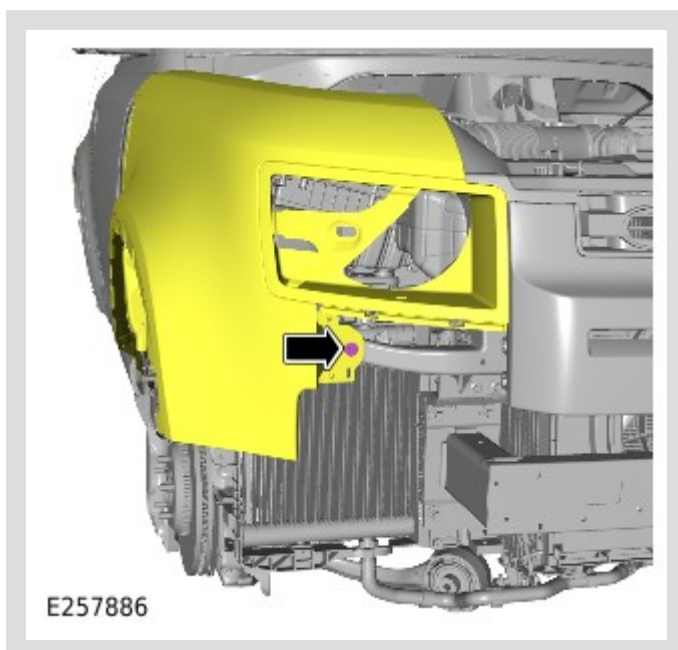
E257885

Install the 2 nuts.

4.

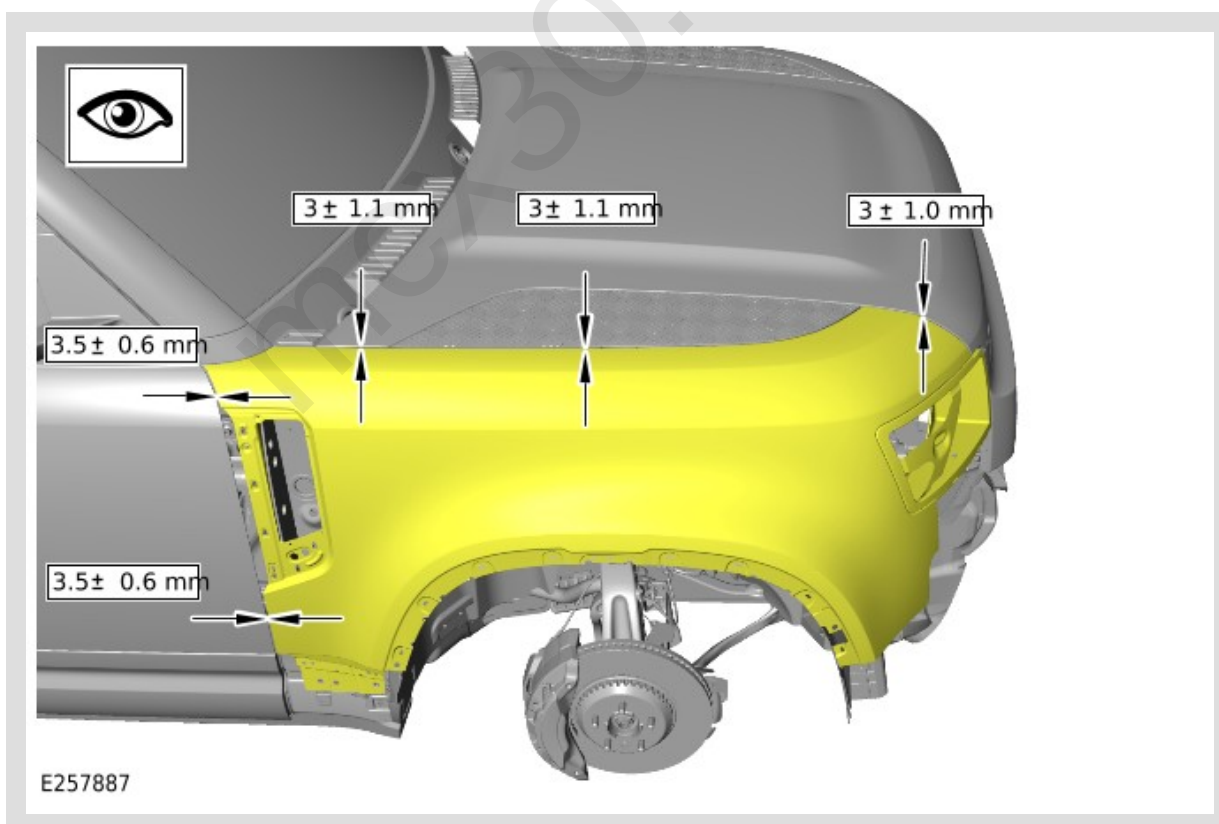
NOTE:

Only tighten the nuts finger tight at this stage.



Install the bolt.

5.



Align the fender gaps to the surrounding body panels as illustrated.

6.

- Tighten the 3 upper bolts.

Torque: 10Nm

7.

- Tighten the 2 lower bolts.

Torque: 10Nm

8.

- Tighten the 2 rear nuts.

Torque: 10Nm

9.

- Tighten the front bolt.

Torque: 10Nm

10.

Install the front fender trim panel.

Refer to: [Front Fender Trim Panel](#) (501-08 Exterior Trim and Ornamentation, Removal and Installation).

11.

- Install the 9 clips.
- Install the fender moulding.

12.

- Install the 4 clips.
- Install the bracket.

13.

- Install the 6 clips.
- Install the fender moulding.

14.

Install the secondary bulkhead right panel.

Refer to: [Secondary Bulkhead Right Panel](#) (501-02 Front End Body Panels, Removal and Installation).

15.

Install the windshield washer reservoir.

Refer to: [Windshield Washer Reservoir](#) (501-16 Wipers and Washers, Removal and Installation).

16.

Install the front bumper.

Refer to: [Front Bumper](#) (501-19 Bumpers, Removal and Installation).